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D350-607-511
Job Sheet 184954-A



Part No: D350-607-511

Job Qty: 2 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 11/16/18

Created By: Sonia Quirion

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/6/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-2		11/6/2018 SD
140	Packaging	2 pcs		11/16/18	0.00	0.00	Packaging1-3		DAS
150	QC	2 pcs		11/16/18	0.00	0.00	QC4		46 DEC 29 2018
160	Packaging	2 pcs		11/16/18	0.00	0.00	Packaging3-1		46 DEC 29 2018
165	DC	2 pcs		11/16/18	0.00	0.00	DC		9-89 DEC 31 2018
170	QC21-FG	2 Ea		11/16/18	0.00	0.00	QC21		DEC 31 2018

Part Op
Descriptions: **165** - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	40 Ea (20 ea)	90-Start up Operation	50669308 5114891478
AN4-42A	Bolt	8 Ea (4 ea)	90-Start up Operation	5106970
AN6-13A	Bolt	4 Ea (2 ea)	90-Start up Operation	513852
D3501-1	Bushing	16 Ea (8 ea)	90-Start up Operation	50943618 5116273
D3910-3	Crosstube Lug	4 Ea (2 ea)	90-Start up Operation	5120062
D3910-5	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	5067439
D3910-7	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	5116273
D3984-030	Rubber Extrusion, X-tube, 3"	16 Ea (8 ea)	90-Start up Operation	51165523 5116273
D4776-3	Skidtube Clevis	4 Ea (2 ea)	90-Start up Operation	5122919
MS21042L4	Nut	48 Ea (24 ea)	90-Start up Operation	5094372
MS21042L6	Nut	4 Ea (2 ea)	90-Start up Operation	50835428 5116273
NAS1149F0432P	Washer	80 Ea (40 ea)	90-Start up Operation	5083550107 5116273
NAS1149F0663P	Washer	8 Ea (4 ea)	90-Start up Operation	5051473
D4085-3	Placard	2 Ea (1 ea)	90-Start up Operation	5116273
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	90-Start up Operation	50835428 5116273
D4148-041	Fwd Crosstube Lug Assembly	2 Ea (1 ea)	140-Packaging	5122919 51253322
D4149-041	Aft Crosstube Lug Assembly	2 Ea (1 ea)	140-Packaging	5126075
D4775-041	Strut Assembly	4 Ea (2 ea)	140-Packaging	5140599
D4713-1	Spacer	2 Ea (1 ea)	140-Packaging	5095336

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	40	918	0
	AN4-42A	8	69	0
	AN6-13A	4	75	0
	D3501-1	16	549	0
	D3910-3	4	40	0
	D3910-5	2	25	0
	D3910-7	2	22	0
	D3984-030	16	174	0
	D4085-3	2	24	0
	D4776-3	4	30	0
	MS21042L4	48	2,898	0
	MS21042L6	4	266	0
	MS3367-5-0	2	208	0
	NAS1149F0432P	80	1,338	0
	NAS1149F0663P	8	408	0
140-Packaging	D4148-041	2	6	0
	D4149-041	2	7	0
	D4713-1	2	63	0
	D4775-041	4	6	0
Part Specifications				
Specifications could not be found.				

Plex 12/10/18 7:56 AM dart.quirion.sonia

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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